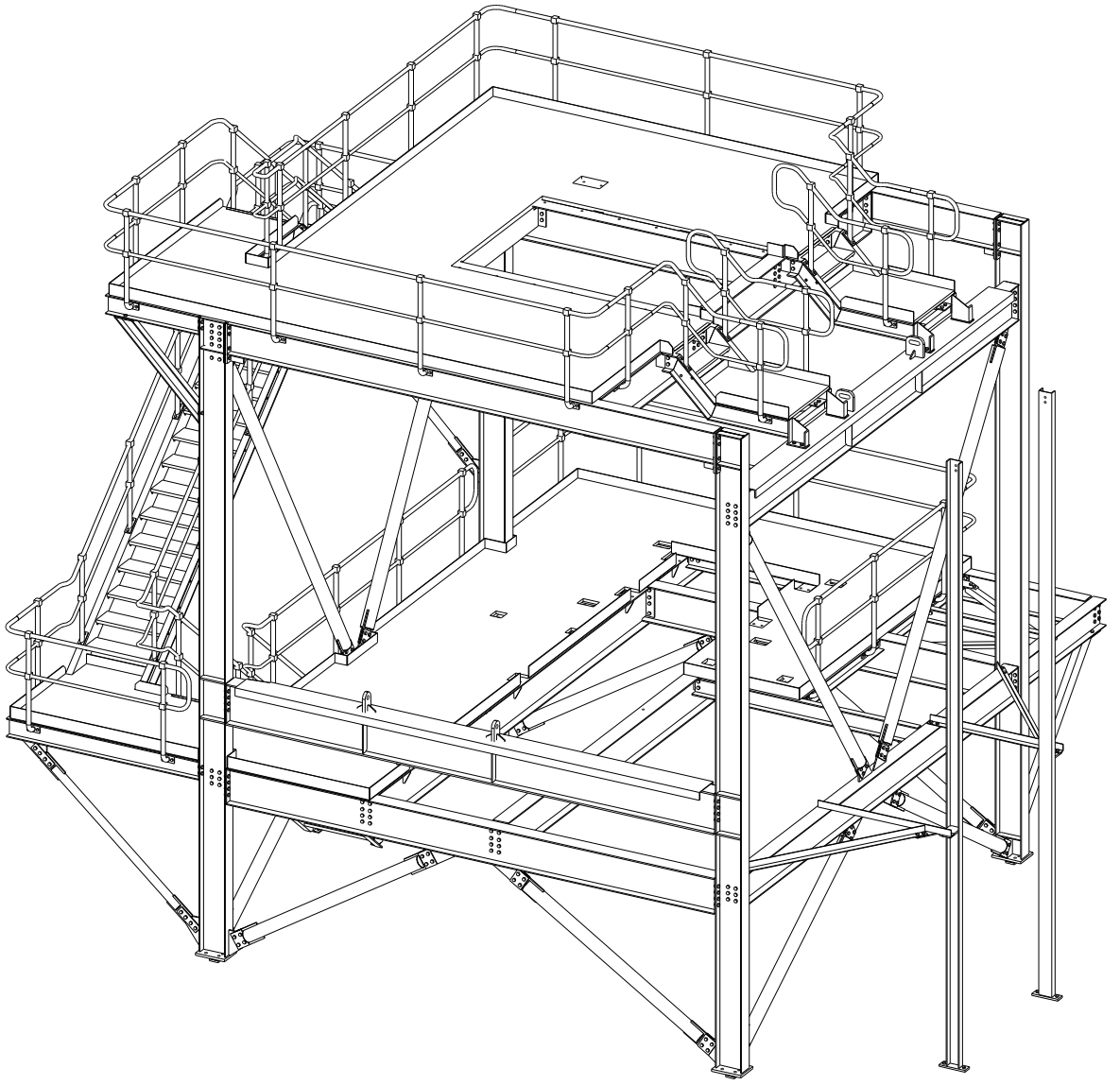

1. WORKMANSHIP & MATERIALS TO BE IN ACCORDANCE WITH AS4100
2. ALL HOLES SHALL BE DIA 22 U.N.O.
3. ALL FILLET WELDS SHALL BE 6mm C/W U.N.O.
4. ALL BUTT WELDS SHALL BE FULL PENETRATION U.N.O.
5. ALL NOTCHES TO HAVE 11mm RADIUS AT INTERNAL CORNERS.
6. CLEATS ARE ON C/L OF MEMBER U.N.O.
7. HOLES ARE LOCATED ON OR ABOUT C/L U.N.O.
8. FABRICATION TOLERANCE -2/+0mm.

DRAWING NO.	TITLE	REV	DESCRIPTION	BY	DWG CHK	ENG CHK	DATE	APPROVED
REFERENCE DRAWING		DRAWING REVISIONS						

AUSTRALIA - NEW ZEALAND - ASIA PACIFIC
www.steelplan.com

DESIGNED:	DATE:	
DRAWN:	DATE:	
CHECKED:	DATE:	
APPROVED:	DATE:	

DRAWING TITLE:

COAL HANDLING AND PREPARATION PLANT
TRANSFER STATION ST-813
3d View

SHEET SIZE	DRAWING No.	REVISION
A1	3d View	